# Aluminium Alloy L102 T4511 Bar



#### **SPECIFICATIONS**

ZOTAK OBSOICE	Commercial	2014A - Obsolete
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#### Applications:

High strength structural components: aircraft (e.g. fittings and wheels), military vehicles and bridges, forgings for trucks and machinery (hydraulic etc.). weapons manufacture, structural applications.

## Characteristic Properties:

Heat treatable alloy. High mechanical strength slightly higher than 2011 and 2017A.

## CHEMICAL COMPOSITION

BS L102(1971) Alloy L102		
Element	% Present	
Copper (Cu)	3.9 - 5	
Manganese (Mn)	0.4 - 1.2	
Silicon (Si)	0.5 - 0.9	
Magnesium (Mg)	0.2 - 0.8	
Iron (Fe)	0.5 max	
Nickel (Ni)	0.2 max	
Zinc (Zn)	0.2 max	
Titanium + Zirconium (Ti+Zr)	0.2 max	
Chromium (Cr)	0.1 max	
Lead (Pb)	0.05 max	
Tin (Sn)	0.05 max	
Aluminium (AI)	Balance	

### **ALLOY DESIGNATIONS**

Aluminium alloy BS L102 - 2014A is covered by standard BS EN 2L102 (1971)

## TEMPER TYPES

The most common tempers for L102 - 2014A aluminium are:

- T6 Solution heat treated and artificially aged
- T4 Solution heat treated and naturally aged to a substantially stable condition
- T4511 Solution heat treated and stress-relieved by stretching. Equivalent to T4 condition.

#### SUPPLIED FORMS

L102 2014A T4511 is supplied as Bar

Bar

## GENERIC PHYSICAL PROPERTIES

Property	Value	
Density	2800 g/cm <sup>3</sup>	
Melting Point	640 °C	
Thermal Expansion	22.8 x10 <sup>-6</sup> /K	
Modulus of Elasticity	73000 GPa	
Thermal Conductivity	134 W/m.K	

#### MECHANICAL PROPERTIES

The following Mechanical Properties relate to T4511 temper material in various diameters:

Thickness (mm)	Proof Strength	Tensile Strength	Elongation
Up to & incl. 10	235 Min	370 Min	11% Min
Over 10 up to & incl. 20	260 Min	400 Min	11% Min
Over 20 up to & incl. 75	270 Min	410 Min	14% Min
Over 75 up to & incl. 150	260 Min	400 Min	12% Min
Over 150 up to & incl. 200	230 Min	370 Min	8% Min



#### CONTACT

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## **REVISION HISTORY**

**Datasheet Updated** 14 January 2019

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