

SPECIFICATIONS

Commercial 2024 BARE

A medium to high strength alloy with, dependent upon temper, minimum Proof Stress up to 57 ksi / 390 Mpa and minimum Tensile Strength up to 66 ksi / 455 MPa

CHEMICAL COMPOSITION

SAE AMS QQ A 250/4
Alloy QQ A 250/4

Element	% Present
Copper (Cu)	3.8 - 4.9
Magnesium (Mg)	1.2 - 1.8
Manganese (Mn)	0.3 - 0.9
Silicon (Si)	0.5 max
Iron (Fe)	0.5 max
Zinc (Zn)	0.25 max
Titanium + Zirconium (Ti+Zr)	0.2 max
Titanium (Ti)	0.15 max
Others (Total)	0.15 max
Chromium (Cr)	0.1 max
Other (Each)	0.05 max
Aluminium (Al)	Balance

ALLOY DESIGNATIONS

Aluminium alloy QQ-A-250/4 has similarities to the following standard designations and specifications **but may not be a direct equivalent:**

AMS 4035, Alloy 2024, UNS A92024

TEMPER TYPES

Alloy QQ-A-250/4 is supplied in a wide range of tempers:

- O - Soft
- T3 - Solution heat treated, cold worked and naturally aged
- T42 - Solution heat treated and naturally aged to a substantially stable condition
- T81 - Solution heat treated, cold worked then artificially aged
- T351 - Solution heat treated then stress relieved by stretching. Equivalent to T4 condition.
- T4 - Solution heat treated and naturally aged to a substantially stable condition
- T62 - Solution heat treated then artificially aged by the user
- T851 - Solution heat treated then stress relieved by stretching then artificially aged.
- T361 - Solution heat treated then stress relieved by stretching.
- T72 - Solution heat treated then specially artificially aged for resistance to stress corrosion
- T861

SUPPLIED FORMS

Alloy QQ-A-250/4 is supplied in plate and sheet

- Plate
- Sheet

GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.74 g/cm ³
Melting Point	640 °C
Thermal Expansion	23.1 x10 ⁻⁶ /K
Modulus of Elasticity	73 GPa
Thermal Conductivity	121 W/m.K
Electrical Resistivity	30 % IACS

MECHANICAL PROPERTIES

Properties shown are for the T3 temper

Thickness (mm)	Proof Strength (Min)	Tensile Strength (Min)	Elongation % (Min)
Over 0.2 up to & incl. 0.5	290	434	12
Over 0.5 up to & incl. 3.2	290	434	15
Over 3.2 up to & incl. 6.3	290	441	15

CONTACT

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REVISION HISTORY

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