

SPECIFICATIONS

Commercial	7075 CLAD
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A high strength aerospace aluminium alloy

CHEMICAL COMPOSITION

SAE AMS QQ-A-250/13 Alloy QQ A 250/13				
Element	% Present			
Zinc (Zn)	5.1 - 6.1			
Magnesium (Mg)	2.1 - 2.9			
Copper (Cu)	1.2 - 2			
Iron (Fe)	0.5 max			
Silicon (Si)	0.4 max			
Chromium (Cr)	0.18 - 0.35			
Manganese (Mn)	0.3 max			
Titanium (Ti)	0.2 max			
Others (Total)	0.15 max			
Other (Each)	0.05 max			
Aluminium (AI)	Balance			

ALLOY DESIGNATIONS

Aluminium alloy QQ-A-250/13 has similarities to the following standard designations and specifications but may not be a direct equivalent:

AMS 4049, AMS4278, Alloy 7075, UNS A97075

TEMPER TYPES

Alloy QQ-A-250/13 is supplied in a range of tempers

- T6 Solution heat treated and artificially aged
- T62 Solution heat treated then artificially aged by the user
- T651 Solution heat treated, stress relieved by stretching then artificially aged

SUPPLIED FORMS

Alloy QQ-A-250/13 is supplied in CLAD sheet and plate

- Sheet
- Plate

GENERIC PHYSICAL PROPERTIES

Property	Value	
Density	2.71 g/cm³	
Melting Point	635 °C	
Thermal Expansion	23.5 x10 ⁻⁶ /K	
Modulus of Elasticity	72 GPa	
Thermal Conductivity	134 W/m.K	
Electrical Resistivity	33 % IACS	

MECHANICAL PROPERTIES

These are for clad sheet in the T6 temper

Thickness (mm)	Proof Strength (Min)	Tensile Strength (Min)	Elongation % (Min)
Over 0.3 up to & incl. 0.9	414	483	7
Over 0.9 up to & incl. 1.5	427	496	8
Over 1.6 up to & incl. 4.7	434	503	8



CONTACT

Address:

Gould Alloys Ltd Markham Lane Markham Vale Chesterfield S44 5HS United Kingdom

Tel: +44 (0) 1246 263300 sales@gouldalloys.co.uk Email: Web: www.gouldalloys.co.uk

REVISION HISTORY

Datasheet Updated 03 January 2014

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