

SPECIFICATIONS

Commercial 7075 CLAD	
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A high strength aerospace aluminium alloy in the fully soft condition

CHEMICAL COMPOSITION

SAE AMS QQ-A-250/13 Alloy QQ A 250/13				
Element	% Present			
Zinc (Zn)	5.1 - 6.1			
Magnesium (Mg)	2.1 - 2.9			
Copper (Cu)	1.2 - 2			
Iron (Fe)	0.5 max			
Silicon (Si)	0.4 max			
Chromium (Cr)	0.18 - 0.35			
Manganese (Mn)	0.3 max			
Titanium (Ti)	Titanium (Ti) 0.2 max			
Others (Total)	thers (Total) 0.15 max			
Other (Each)	0.05 max			
Aluminium (Al)	Balance			

ALLOY DESIGNATIONS

Aluminium alloy QQ-A-250/13 has similarities to the following standard designations and specifications **but** may not be a direct equivalent:

AMS 4049, AMS4278, Alloy 7075, UNS A97075

TEMPER TYPES

Alloy QQ-A-250/13 CLAD SHEET is supplied in a range of tempers including fully soft

- O Soft
- T6 Solution heat treated and artificially aged

SUPPLIED FORMS

Alloy QQ-A-250/13 is supplied in CLAD sheet and plate

- Sheet
- Plate

GENERIC PHYSICAL PROPERTIES

Property	Value	
Density	2.71 g/cm³	
Melting Point	635 °C	
Thermal Expansion	23.5 x10 ⁻⁶ /K	
Modulus of Elasticity	72 GPa	
Thermal Conductivity	75 W/m.K	
Electrical Resistivity	rical Resistivity 45.5 % IACS	

MECHANICAL PROPERTIES

These are for sheets in the 'O' temper

Thickness (mm)	Proof Strength (Min)	Tensile Strength (Min)	Elongation % (Min)
Over 0.2 up to & incl. 0.3	138	248	9
Over 0.3 up to & incl. 1.5	138	248	10
Over 1.6 up to & incl. 4.7	138	262	10



CONTACT

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REVISION HISTORY

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DISCLAIMER

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