

SPECIFICATIONS

Aerospace	QQ-A-200/8 T6511
Commercial	6061

A medium strength aerospace aluminium alloy with, depending upon temper, Yield Strength of 12-35 ksi (80 - 240 MPa) and Tensile Strength of 26-38 ksi (180 - 260 MPa).

This alloy is used where good strength combined with workability is required.

CHEMICAL COMPOSITION

SAE AMS QQ-A-200/8 Alloy QQ A 200/8					
Element	% Present				
Magnesium (Mg)	0.8 - 1.2				
Silicon (Si)	0.4 - 0.8				
Iron (Fe)	0.7 max				
Copper (Cu)	0.15 - 0.4				
Chromium (Cr)	0.04 - 0.35				
Zinc (Zn)	0.25 max				
Manganese (Mn)	0.15 max				
Titanium (Ti)	0.15 max				
Others (Total)	0.15 max				
Other (Each)	0.05 max				
Aluminium (AI)	Balance				

ALLOY DESIGNATIONS

Aluminium alloy QQ-A-200/8 has similarities to the following standard designations and specifications **but** may not be a direct equivalent:

AMS 4150, AMS 4173

TEMPER TYPES

Alloy QQ-A-200/8 is supplied in a wide range of tempers:

- O Soft
- T4 Solution heat treated and naturally aged to a substantially stable condition
- T42 Solution heat treated and naturaly aged to a substantially stable condition
- T4510 Solution heat treated and stress-relieved by stretching. Equivalent to T4 condition.
- T4511 Solution heat treated and stress-relieved by stretching. Equivalent to T4 condition.
- T6 Solution heat treated and artificially aged
- T62 Solution heat treated then artificially aged by the user
- T6510 Solution heat treated and stress-relieved by stretching then artificially aged with no straightening after aging
- T6511 Solution heat treated and stress-relieved by stretching then artificially aged with minor straightening after aging

SUPPLIED FORMS

Alloy QQ-A-200/8 is supplied in sheet, bar, rod, wire, tube and extruded sections:

- Bar
- Extrusions
- Sheet
- Tube

GENERIC PHYSICAL PROPERTIES

Property	Value	
Density	2.70 g/cm ³	
Melting Point	650 °C	
Thermal Expansion	23.4 x10 ⁻⁶ /K	
Modulus of Elasticity	70 GPa	
Thermal Conductivity	166 W/m.K	
Electrical Resistivity	$0.040~x10^{\text{-}6}~\Omega$.m	

MECHANICAL PROPERTIES

These Mechanical Properties are for Bar in the T6511 temper

Diameter (mm)	Proof Strength (Min)	tensile Strength (Min)	Elongation % (Min)
Up to & incl. 6.3	241	262	8
Over 6.3	241	262	10



CONTACT

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REVISION HISTORY

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