

## SPECIFICATIONS

Commercial	7075
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A very high strength aerospace aluminium alloy with, depending upon temper, Yield Strength of 24-68 ksi (165 - 465 MPa) and Tensile Strength of 40-78 ksi (275 - 540 MPa).

This alloy is used where high strength is required and where good resistance to general corrosion is NOT important.

# CHEMICAL COMPOSITION

SAE AMS QQ-A-200/11 Alloy QQ A 200/11					
Element	% Present				
Zinc (Zn)	5.1 - 6.1				
Magnesium (Mg)	2.1 - 2.9				
Copper (Cu)	1.2 - 2				
Iron (Fe)	0.5 max				
Silicon (Si)	0.4 max				
Manganese (Mn)	0.3 max				
Chromium (Cr)	0.18 - 0.28				
Titanium (Ti)	0.2 max				
Others (Total)	0.15 max				
Other (Each)	0.05 max				
Aluminium (Al)	Balance				

## ALLOY DESIGNATIONS

Aluminium alloy QQ-A-200/11 has similarities to the following standard designations and specifications **but may not be a direct equivalent:** AMS 4166, AMS 4168, AMS 4169

## TEMPER TYPES

Alloy QQ-A-200/11 is supplied in a wide range of tempers:

- 0 Soft
- T6 Solution heat treated and artificially aged
- T62 Solution heat treated then artificially aged by the user
- T6510 Solution heat treated and stress-relieved by stretching then artificially aged with no straightening after aging
- T6511 Solution heat treated and stress-relieved by stretching then artificially aged with minor straightening after aging
- T73 Solution heat treated then specially artificially aged for resistance to stress corrosion
- T7310
- T7311
- T8511 Solution heat treated, stress-relieved by stretching then artificially aged
- T7351 Solution heat treatment then specially artifically aged for resistance to stress corrosion.
- T73511

### SUPPLIED FORMS

Alloy QQ-A-200/11 T6511 is supplied in extruded bar

- Bar
- Extrusions

# GENERIC PHYSICAL PROPERTIES

Property	Value	
Density	2.81 g/cm <sup>3</sup>	
Melting Point	635 °C	
Thermal Expansion	23.5 x10 <sup>-6</sup> /K	
Modulus of Elasticity	72 GPa	
Thermal Conductivity	134-160 W/m.K	
Electrical Resistivity	40 % IACS	

'Typical' Physical Properties are given

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### MECHANICAL PROPERTIES

These Mechanical Properties are for Bar in the T73 temper

Diameter (mm)	Proof Strength (Min)	Tensile Strength (Min)	Elongation % (Min)
Up to & incl. 6.3	400	469	7
Over 6.3 up to & incl. 38	420	483	8
Over 38 up to & incl. 76.2	407	476	8
Over 76.2 up to & incl. 114	393	469	7

#### CONTACT

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## **REVISION HISTORY**

Datasheet Updated 14 January 2019

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