

### **SPECIFICATIONS**

Commercial	3103
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# Applications:

Equipment for heating and cooling: heat exchangers, air condition evaporators, motor vehicle radiators, aircraft and military components, freezer linings, office equipment. Tubing, piping. Cladding alloy. Pressure vessels.

### Characteristic Properties:

Very good resistance to atmospheric corrosion. Very good weldability. Good formability by pressing, drawing and roll forming. Medium strength alloy. Better mechanical properties (in particular at elevated temperatures) than 1xxx-alloys. Properties very close to those of 3003.

#### Precautions and Warnings:

Actual performance requires careful design of tools, lubrication and metal surface condition.

### CHEMICAL COMPOSITION

BS 4L59(1985) Alloy L59			
Element	% Present		
Manganese (Mn)	0.9 - 1.5		
Iron (Fe)	0.7 max		
Silicon (Si)	0.5 max		
Magnesium (Mg)	0.3 max		
Zinc (Zn)	0.2 max		
Others (Total)	0.15 max		
Copper (Cu)	0.1 max		
Titanium + Zirconium (Ti+Zr)	0.1 max		
Chromium (Cr)	0.1 max		
Other (Each)	0.05 max		
Aluminium (Al)	Balance		

The material shall be supplied cold rolled (H16) or cold rolled and partially annealed (H26).

## **ALLOY DESIGNATIONS**

Aluminium alloy L59 - 3103 is covered by Standard BS EN 4L59 (1985)

### TEMPER TYPES

The most common tempers for L59 - 3103 aluminium are:

- H16 Work hardened by rolling to three-quarter hard, not annealed after rolling
- H26 Work hardened by rolling then annealed to three-quarter hard

#### SUPPLIED FORMS

 $\mathsf{L59}$  - 3103 aluminium is supplied in the following forms:

- Sheet
- Strip

## GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.61 g/cm³
Melting Point	655 °C
Thermal Expansion	23.1 x10 <sup>-6</sup> /K
Modulus of Elasticity	69.5 GPa
Thermal Conductivity	160 W/m.K
Electrical Resistivity	42 % IACS

# MECHANICAL PROPERTIES

BS 4L59(1985) Sheet 0.4mm to 0.8mm	
Property	Value
Elongation A50 mm	2 Min %
Tensile Strength	160 Min - 195 Max N/mm2

Mechanical properties relate to material with a nominal thickness of 0.4mm up to and including 0.8mm. The specification contains other values for different material thicknesses.



#### CONTACT

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## **REVISION HISTORY**

**Datasheet Updated** 09 January 2014

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