

### SPECIFICATIONS

Commercial	6082
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#### Applications:

Packaging: containers, foils, collapsible tubes, radiator tubes, wide jar closures, printing plates (offset). Strip for heat exchanger, boilermaking. Insulation foils. Kitchenware. Chemical and food industry equipment, containers. Automotive trim, light reflectors. Architecture. Vessels, piping.

#### Characteristic Properties:

Very good corrosion resistance. Very good weldability (lowered strength values in the zone of welding). Good machinability. Good cold formability in T4 temper after a stabilizing heat treatment. Heat treatable medium high strength construction. Alloy with a strength somewhat higher than 6061. Medium high fatigue strength. Not suitable for complex sections.

### CHEMICAL COMPOSITION

BS L114(1971) Alloy L114	
Element	% Present
Silicon (Si)	0.7 - 1.3
Magnesium (Mg)	0.5 - 1.2
Manganese (Mn)	0.4 - 1
Iron (Fe)	0.5 max
Chromium (Cr)	0.25 max
Zinc (Zn)	0.2 max
Titanium (Ti)	0.2 max
Copper (Cu)	0.1 max
Nickel (Ni)	0.1 max
Tin (Sn)	0.05 max
Lead (Pb)	0.05 max
Aluminium (Al)	Balance

### TEMPER TYPES

The most common temper for L114-6082 aluminium is:

- T4 - Solution heat treated and naturally aged to a substantially stable condition

### SUPPLIED FORMS

L114-6082 T4 Aluminium is supplied as drawn tube

- Tube

### GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.71 g/cm <sup>3</sup>
Melting Point	650 °C
Thermal Expansion	23.10 x10 <sup>-6</sup> /K
Thermal Conductivity	167-216 W/m.K
Modulus of Elasticity	70 GPa

### MECHANICAL PROPERTIES

BS L114(1971) Tube Up to and inc. 6.00mm WT	
Property	Value
Tensile Strength	310 Min N/mm <sup>2</sup>
Elongation A	7 Min %
0.2% Proof Stress	255 Min N/mm <sup>2</sup>

Different values for additional sizes are shown in the specification

## CONTACT

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## REVISION HISTORY

Datasheet Updated	09 January 2014
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